

Vision  
WOOD

# GRADES

Vision Wood  
Insight Collection



## Classic

Amount of sound knots are unlimited but must be less than 2" in size and must completely filled

Amount of open knots are unlimited but must be less than 1" in size and an occasional open knot up to 1 1/2" per board is permitted and all open knots must completely filled

Each piece should be 50% clear and knots whether open or sound and cannot be clustered

Unlimited pin knots are allowed but shall be 1/8" - 1/4" in size per board and open pin knots will be filled

We target splits to be 1/16" wide or less and about 4" long and are filled in

Mineral streaks are allowed but must target of 1/2" wide and 5" long and well scattered.

All streaks must be able to be color matched to the particular application it will be used for

Stain is allowed and may contrast and be spotted

Sapwood is targeted to no more than 12% of square footage ordered

Rot is allowed as long as it is sound and will be as hard as the surrounding wood and blend in with the piece



## Select and Better

Maximum of 3 sound knots no more than 1/2" each in size per board.

Open knots or defects are not allowed. All knots are filled and the filled knot can be up to 90% filled. Could have void or peak hole

Maximum of 7 pin knots no more than 1/8" each in size per board and open pin knots must be filled.

No stain allowed, some black or natural mineral streaks are allowed but must be less than 3" in length and no more than 3 streaks to a lamella face

Natural color variation is allowed

Splits must be 1/16" wide or less and no longer than 4" in length and must be color filled

Sapwood is targeted to no more than 5% of order square footage

No rot or incipient decay allowed