

# INSTALLATION GUIDE

Decking Collection

Vision  
Wood



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## DECKING

Ensure that you maintain a minimum screwing distance from the edge of the decking board by  $3/4$ ".

In order to reduce split ends, we suggest a minimum screwing distance from the ends of the boards of  $1-1/2$ ".

For proper installation, we recommend the installer use stainless steel fasteners to face-screw the outside edges of the first and last porch decking boards. To avoid splitting the lumber, pre-drilling and counter-sinking is required.

To provide ample space for decking to acclimate, we suggest a minimum gap between boards that is at least  $3/16$ ". The Mantis® Clip system that we offer automatically spaces the boards. Please note the clips must be matched to the groove height that is milled. Please contact us for more information regarding our hidden fastener clip sizes and how they relate to decking thickness.

When installing our decking products, ensure that the joist spacing is at a maximum of 16" on center when the decking boards are perpendicular, and a maximum of 12" on center when the boards are installed at an angle.

It is essential to provide space for air to circulate underneath the deck to effectively mitigate moisture and humidity build-up. We recommend that our Heat Treated boards be installed with a minimum distance of 8" from the ground to ensure longevity of products.

Unless specified and manufactured with specific milled end work, all butt joints need to meet over a structural joist to provide ample support. If specific end work is utilized, the decking boards on either side of the ends need to span at least two (2) joists.

If the installation is a picture framed application, it is necessary to provide a  $1/8$ " gap space and to pillow the mitered corners with an  $1/8$ " radius.

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